

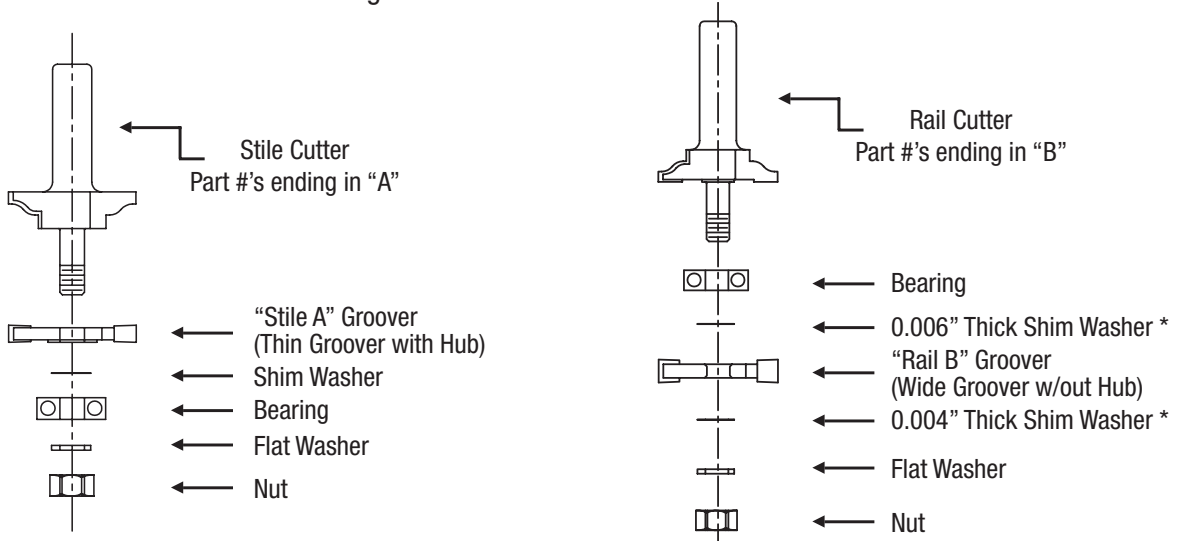


Whiteside Machine Company



6000X - Full Size Stile & Rail - Assembly Instructions

The conversion to a smaller tongue and groove for undersize (7/32" / 5mm thick) plywood panels using two special groovers from the 6000X conversion kit is shown. To return back to the standard 1/4" set-up, simply replace both groovers shown here with the standard 1/4" groovers.



Whiteside Stile & Rail Sets are assembled for traditional door construction using solid wood Raised Panel with 1/4" wide tongue. The Part 6000X Conversion Kit converts these sets to a narrow tongue and groove required for a tighter fit with undersize plywood panels. This conversion is made by switching two groovers of different widths on both cutters. See diagram for details.

NOTE: Standard Setting. Use 0.004" shim for looser fit. Add shim for tighter fit. The spare 0.004" Shim washer is supplied for adjustment. Shim washer kit (Part #W300) can be ordered from more various thickness shim washers.



6001X Shown